



LTR	REVISION	DATE

ITEM	QTY	DESCRIPTION	MATERIAL
12	4	Vacuum Line, W/Conflat Type Conn., 3/4"	T304L S/S
11	24	Gusset, 0.5 Dia.	A240-T304
10	4	Tie Rod, Nuts, 1.5 Dia.	AL93 GR. B7
9	2	Tie Rod Ring, 1.0Thk.	A240-T304
8	2	Frame Tube, 2.0x4.0x0.25Thk.	A500 GR. B
7	8	Pressure Plate, 0.63Thk.	A240-T304
6	12	Flange Thermionics Mod., BMS27-24F	A240-T304
5	1	Flange Thermionics Mod., BMS27-24M	A240-T304
4	2	Stub, 0.25Thk.	A240-T304
3	2	Pipe, 24-Std. Wt., 0.375Thk.	A358-T304L
2	4	Bellows, 11.46 I.D., 12.96 O.D.	A240-T304L
1	1	1 Ply, 0.014Thk., 12 Corvs. ϵ 1/2"	
	1	Bellows, 23.08 I.D., 25.75 O.D.	A240-T304L
	1	1 Ply, 0.018Thk., 6 Corvs. ϵ 1"	

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TITLE	DRAWING NUMBER	REV
EXPANSION JOINT, PRESSURE BALANCED, THERMIONICS FLANGES, 24" NOM.	46927 (PROPOSAL)	

DRAWN BY	DATE	CUSTOMER	CAL/TEC
D. Costain			

APPROVED	DATE	SPECIFICATION
<i>[Signature]</i>	04/25/91	

SCALE NONE SH 1 OF 2